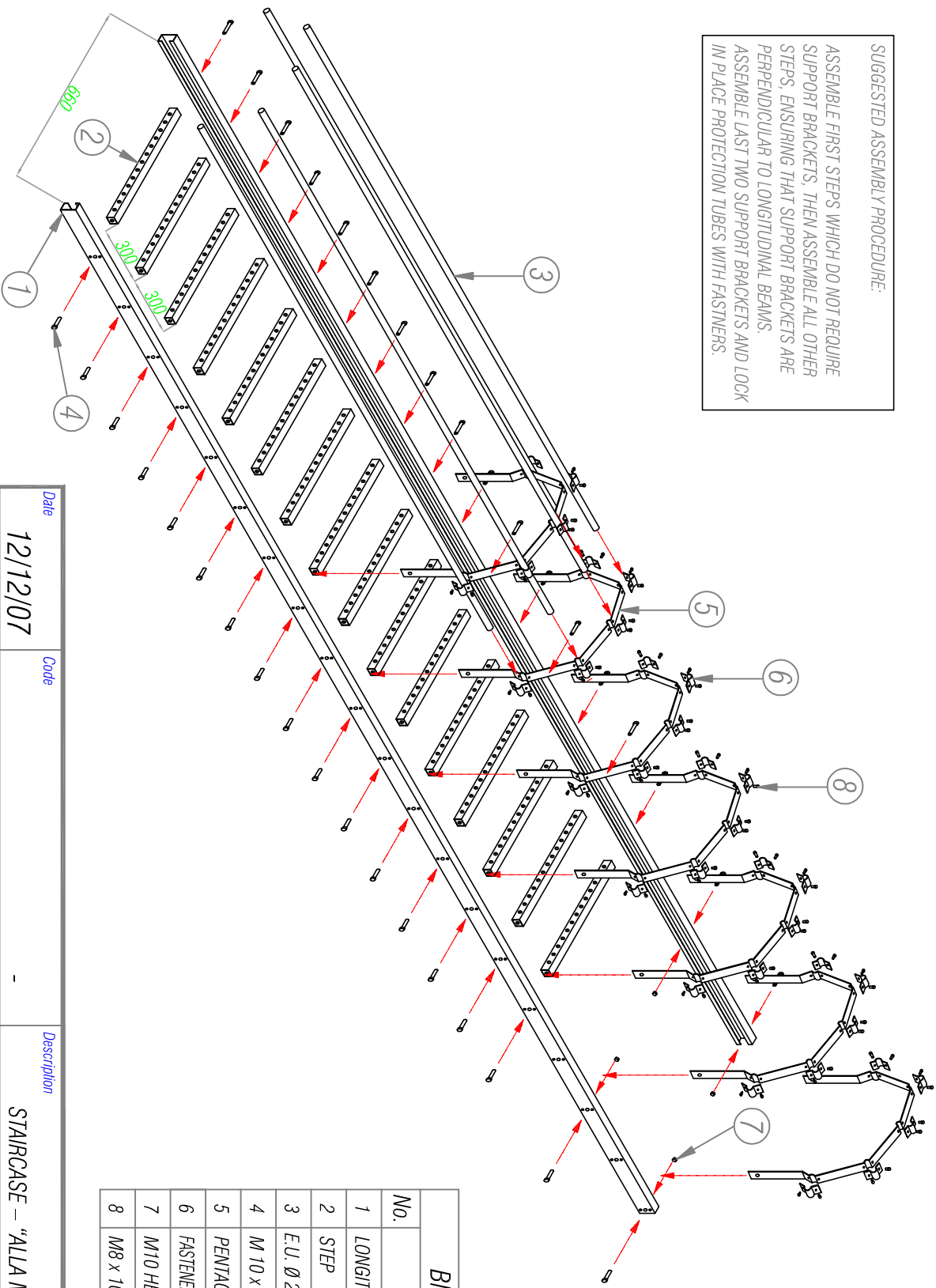


IMPORTANT: UP TO 2.4 m THERE IS NO NEED OF SUPPORT BRACKETS, WHILE BRACKETS MUST BE USED AFTER LAST STEP AND UP TO 1.2 m.

SUGGESTED ASSEMBLY PROCEDURE:

ASSEMBLE FIRST STEPS WHICH DO NOT REQUIRE SUPPORT BRACKETS, THEN ASSEMBLE ALL OTHER STEPS, ENSURING THAT SUPPORT BRACKETS ARE PERPENDICULAR TO LONGITUDINAL BEAMS. ASSEMBLE LAST TWO SUPPORT BRACKETS AND LOCK IN PLACE PROTECTION TUBES WITH FASTENERS.



BILL OF MATERIAL	
NO.	NAME
1	LONGITUDINAL BEAM
2	STEP
3	E.U. Ø 28 x 1.2 mm TUBE
4	M 10 x 20 SCREW
5	PENTAGONAL SUPPORT BRACKET
6	FASTENER FOR SUPPORT BRACKETS JOINING
7	M10 HEXAGONAL NUT
8	M8 x 10 SCREW

Date	Code	Description
12/12/07	-	STAIRCASE – "ALLA MARINARA" – MADE OF AISI 304 STEEL